Technical Bulletin: - TB0118

To: Machine owners by serial number
CC: Niftylift Service Department
From: Daniel Rance
Date: 18th May 2016
Our Ref: TB0118
Re: Mandatory Inspection

Machines affected: HR28 (All power variants and countries)

Niftylift have discovered a potential defect with the HR28 Upper Flyboom P26732 and your machine(s) serial number may be affected.

It has been identified that the P26732 Upper Flyboom fabrication used on the Niftylift HR28 may suffer from fatigue near the ram pickup location.

Our findings suggest that this component may crack, and if not addressed could potentially lead to structural failure. External non-service loads induced by cage impact or failure to support the cage during transportation may accelerate component degradation.

All HR28 machines must be inspected immediately to determine if the component has started to crack. The location on the machine is shown in Figure 1 and an example crack is shown in Figure 2 on Page 2.

If a crack is observed in the flyboom paintwork then the machine must be immediately withdrawn from service.
If no evidence of cracking is shown then the machine may continue to be used. The inspection of this location must be repeated weekly in addition to normal daily/weekly/monthly inspections as defined in the machine’s Operating Manual.

If at any subsequent time a crack is identified, then the machine must be removed from service. Niftylift Service Department will advise a delivery time for a replacement part. Every endeavour will be made to do this in the very near future.

Daniel Rance
Senior Design Engineer
This Technical Bulletin TB- 0118 has been actioned by: -

Name........................................................Signature....................................................Date........................

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<th>Machine serial numbers:</th>
<th>Status – Cracked or not cracked?</th>
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